

#Jenny



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#Diego Butler



so many fake sites. this is the first one which worked! Many thanks

ISO 8501-3:2001(E)

Table 1 — Imperfections and preparation grades (continued)

Description	Type of imperfection	Illustration	Preparation grades		
			Pr1	Pr2	Pr3
3 Surfaces generally					
3.1 Flatness criteria			Surfaces shall not be sufficiently light to allow penetration of paint	Surfaces shall not be sufficiently smooth to allow penetration of paint	Surfaces shall not be sufficiently smooth to allow penetration of paint
3.2 Smooth			Surfaces shall not have sharp edges or corners	Surfaces shall not have sharp edges or corners	Surfaces shall not have sharp edges or corners
3.3 No surface imperfections			Surfaces shall not have pits or protrusions	Surfaces shall not have pits or protrusions	Surfaces shall not have pits or protrusions
3.4 Rounded			Surfaces shall be free from sharp edges or corners	Surfaces shall be free from sharp edges or corners	Surfaces shall be free from sharp edges or corners
3.5 Stripes and grooves formed by the hand			As hand	The radius of grooves and grooves shall be not less than 0.5 mm	Surfaces shall be free from stripes and grooves, and the radius of grooves shall be greater than 0.5 mm
3.6 Indentations and roll marks			As hand	Indentations and roll marks shall be smoothed	Surfaces shall be free from indentations and roll marks

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